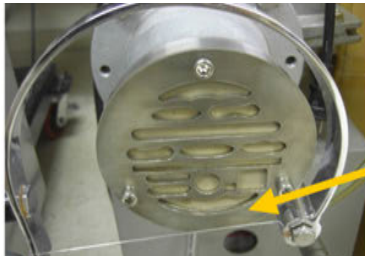
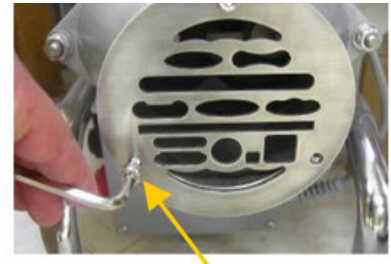




Die comes with 1 Allen wrench and 3 bolts



There are 3 holes on the pugmill nozzle where the die will be attached



CAUTION!

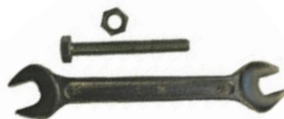
DO NOT use the wire cutter when using dies unless the wire cutter has been modified (see below). The bolts that mount the dies are too long and will damage the wire cutter without modification.

DO NOT operate with hard clay

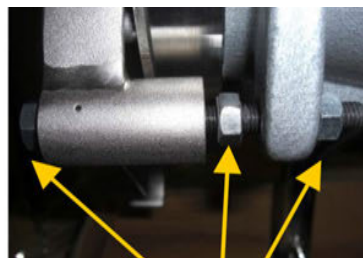
DO NOT try to block holes on the dies to extrude one shape at a time. If the pugmill is overloaded it will shut off. Clear the overload and push the reset button to re-start.

Required:

- 1 – Bolt M8 x 75 mm or longer (FULL THREAD)
- 1 – M8 nut
- 1 – M13 wrench



1. Take off the original nut and bolt that holds the clay cutter on the front of the nozzle



2. Place the M8 x 75 mm (or longer), full thread bolt through the clay cutter. Then thread the M8 nut into the bolt. This will create a space between the clay cutter and mounting bolts of the die. Mount the clay cutter onto the nozzle and tighten the bolt to secure.

